

# 2023 Ford Superduty ARB Installation Instructions



## 1) Remove OEM Bottle Jack:

Fold down the rear seat and remove the factory jack using a 13mm socket.



## 2) Laying Down The Driver Side Rear Seat:

Lift up the bottom portion of the seat until it is in its fully locked position. Using the photos below as a reference to its location on the driver side of the vehicle, lift up on the steel pin as indicated by the red arrow until it is locked in the open position. There is an audible sound made when it is disengaged. When it is in the open position you can then fold down the bottom portion of the seat and lower the top.

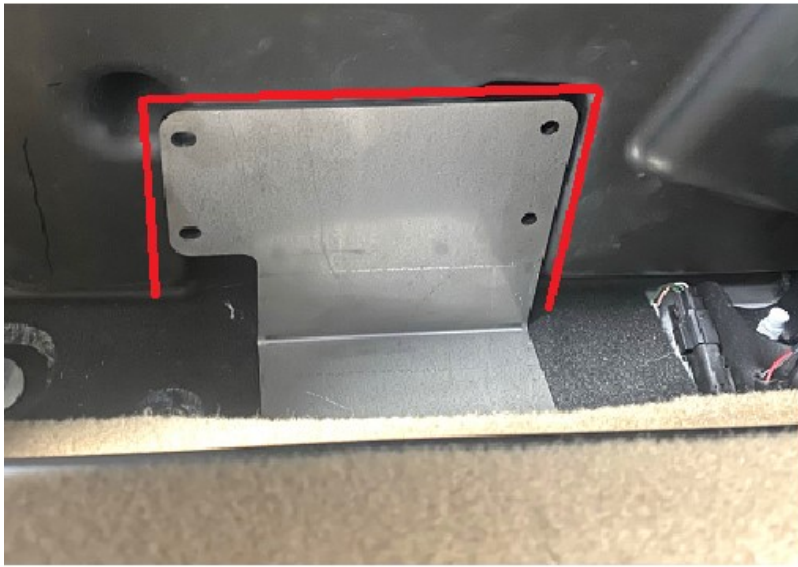


## 3) Mark Location and & Remove Cab Padding:

Place the compressor mounting bracket into position, using a permanent marker mark the outline of the metal frame, shown in red.

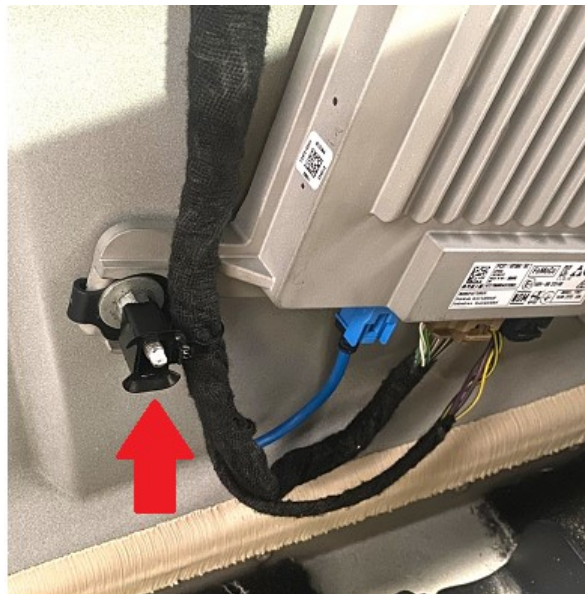
Remove the three 13mm bolts holding down the rear speaker as show in the 2<sup>nd</sup> picture. You will not need to fully remove the speaker, simply undo the 3 bolts and lift the speaker out of its seated position.

Remove the rubber cab insulation pad by removing the (3) plastic push in clips circled in red. Your hands will work better than tools.

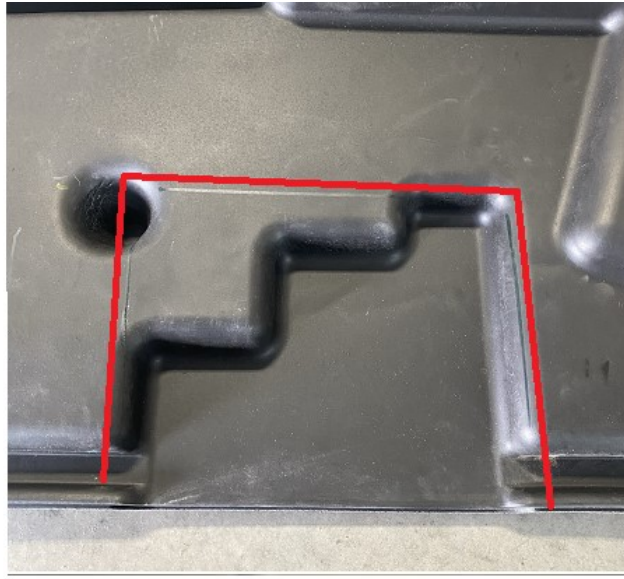
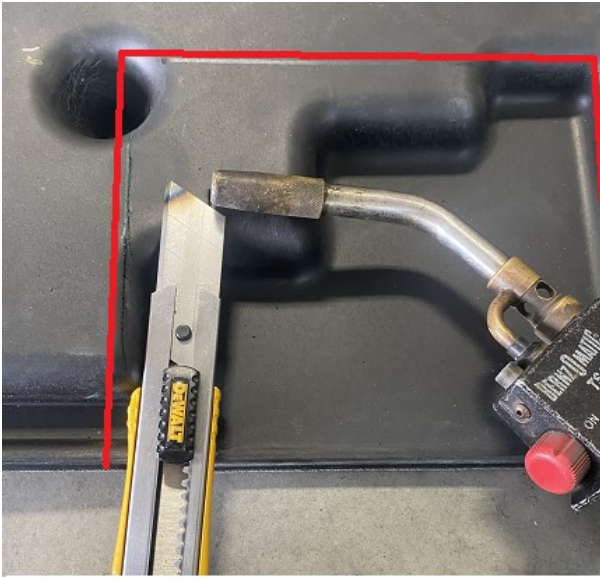


#### 4) Cut Cab Padding:

Once the rubber pad is removed you will need to take the stereo amplifier wire mounting clip and rotate it to the other side of the threaded stud. Just pull it off the stud and flip it around.



Using a razor knife and a torch, heat up the blade and cut along the previously marked profile. This method is much cleaner and faster than using just a razor knife.



Reinstall the rubber pad, the (3) plastic push in clips, then reattach the rear speaker. Using a razor blade cut off the small carpet piece as shown in the 4<sup>th</sup> photo above.

### 5) Mount The Compressor:

Install the (4) 3M adhesive pads as shown below. Using the provided (4) bolts, (4) washers and (4) lock washers that came with your ARB, attach the compressor to the mounting bracket using a 10mm wrench.



Using a 13mm wrench, install the compressor using the bolts removed in step #1. When installing this bracket push it as far back as possible to prevent the compressor from coming in contact with the seat when in the folded-up position. Attach the push to connect "T" air line fitting into the compressor using a 14mm wrench. Screw on the two ARB air filter screens as below.



#### 6) Air Chuck Installation:

Using a 13mm socket remove both of the rear seat belt mounting bolts and permanently remove the metal retention clips.



Install the air chuck mounting bracket. These brackets are symmetrical and will work on either side of the vehicle. Reinstall the seat belt mounting bolt as shown below then install the 1/4" diameter self-tapping screw using a 3/8" open-end wrench. Thread the push to connect fitting into the air chuck using a 9/16" & 13/16" wrench. Firmly tighten this connection. Repeat this procedure to the opposing side of the vehicle.



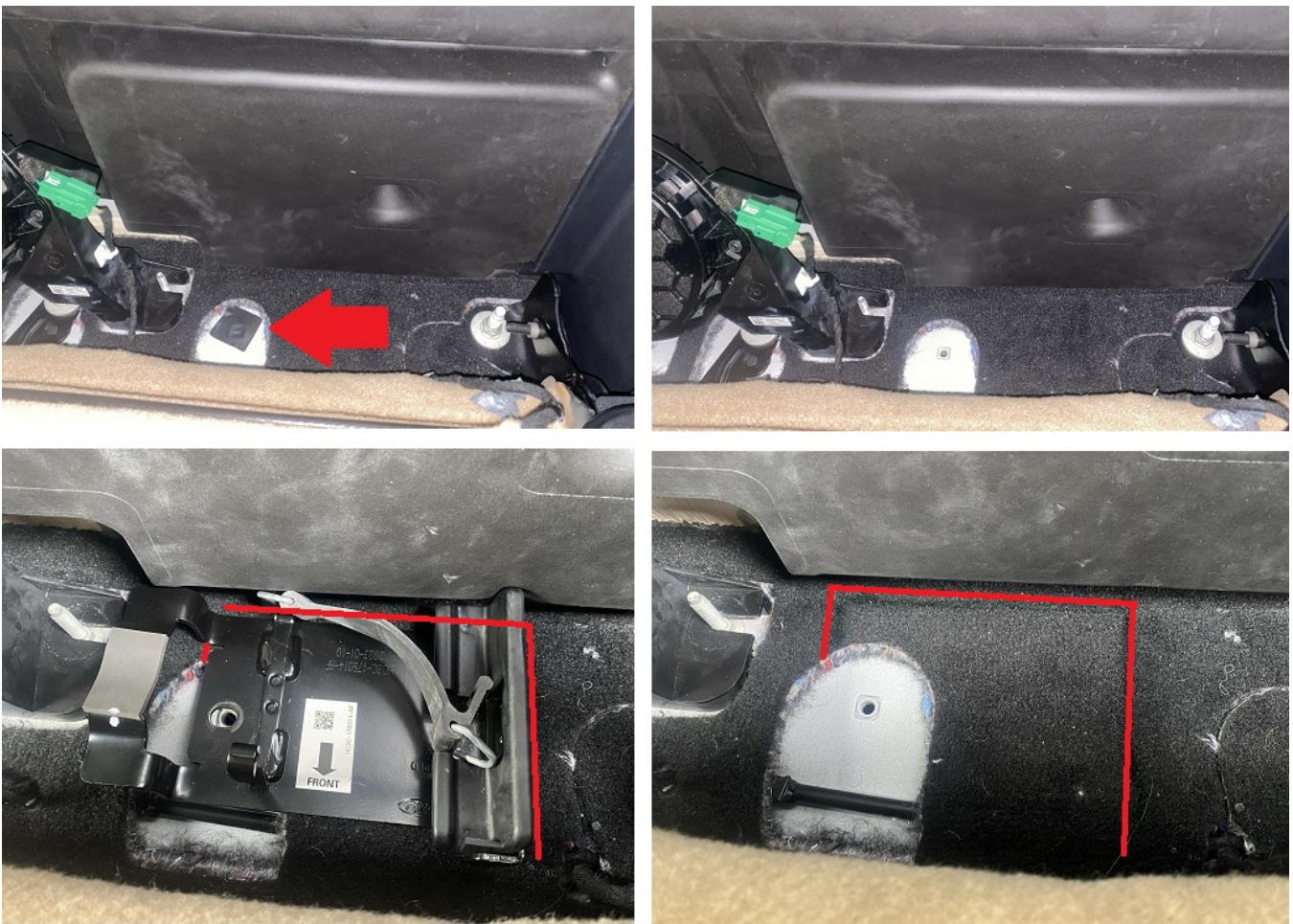
### 7) Air Line Installation:

Connect the 14' long 1/4" diameter airline to the push to connect fitting on the passenger side, and the 54" long air line on the driver side the opposite ends will connect to the "T" push to connect airline fitting on the ARB compressor. Route the airlines so it is free of any pinch points or potential rattles.



### 8) Bottle Jack Installation:

Due to space limitations the factory bottle jack will be mounted behind the driver side rear seat. Remove the tape covering the threaded hole as shown in the 1<sup>st</sup> photo. Place the OEM bottle jack over the exposed hole and trace the outline of the frame as shown in the 4<sup>th</sup> photo below.



Using a razor blade cut along the marked line be sure to keep clear of any wires under the carpet. Attach the front of the bottle jack using the provided M8 bolt. **Note:** On some application you will need to use the provided plastic spacer to lift the bottle jack mounting plate up to clear the optional Power Pro mounting bracket Using the provided self-tapping bolt, attach the rear of the bottle jack mounting plate to the cab of the truck. **Note:** You are threading into aluminum, it is best to get it started with a drill and finish the last few turns by hand.

Tuck the carpeting over the bottle jack bracket and install the bottle jack.



# 2023 Ford Superduty ARB Wiring Installation Instructions

## Tools required.

- \*8MM, 10MM & 13MM sockets
- \*Wiring crimpers
- \*Wire cutter
- \*Large hammer
- \*Zip tie cutters
- \*Flat screwdriver
- \*Small pick or awl
- \*Lighter



## 9) Wiring Access:

You will need to gain access behind the large panel shown in the first picture to route the wiring. To remove the following panel, you will first need to remove the snap in panel shown in the 2<sup>nd</sup> picture on the passenger side of the vehicle. No tools are required to remove these panels, as they simply snap into place. Once this panel is removed pull back the rubber door steal then snap out the large panel. **Note**, the large panel has a plastic barbed clip, circled in red, that must be removed and is only accessible once partially pulled out.

Once the large panel has been unclipped, set it to the side.



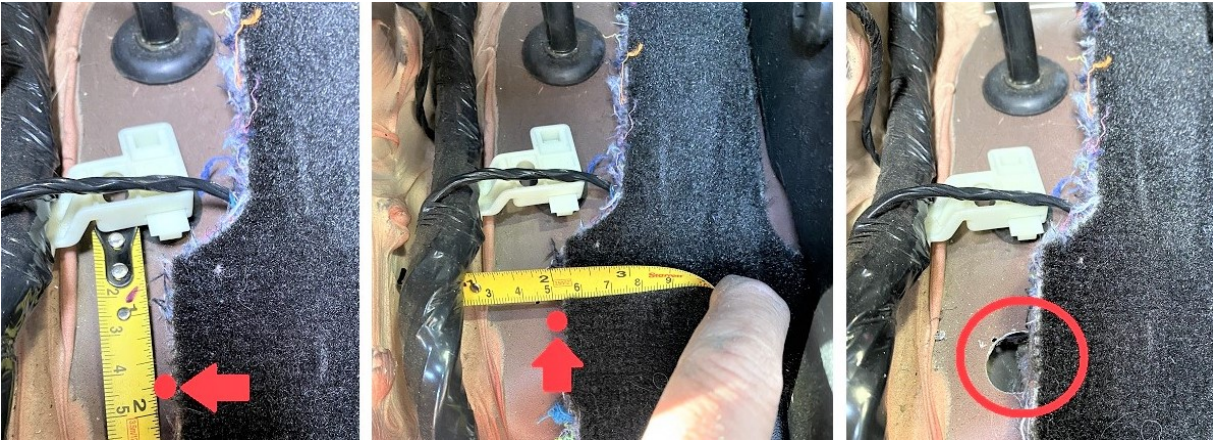
**10) Factory Rubber Grommet:**

The pictures below show the area that is now visible since the large plastic panel has been removed. If your truck has the optional sunroof, the drain plug location show below is used to route the drain line for the sun roof, skip to **Step 11**. If you truck does not use this rubber plug for a drain line, remove the rubber grommet shown below, then use a razor blade cut an "X" in the center of the gromet.



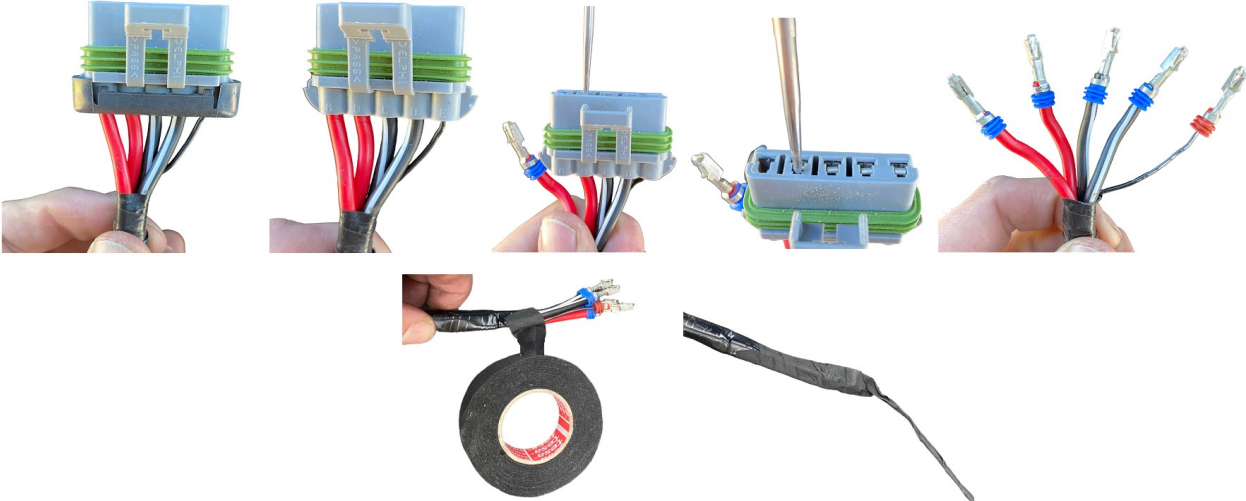
**11) (On Certain Model Configurations) Drill .75" Hole:**

Using the pictures below as a reference for location, drill a .75" dia hole through the floor board of the truck. The hole will be ~1.75" down from the white plastic clip, and ~2.0" over from the side of the body.



**12) Large Wire ARB Wiring Harness:**

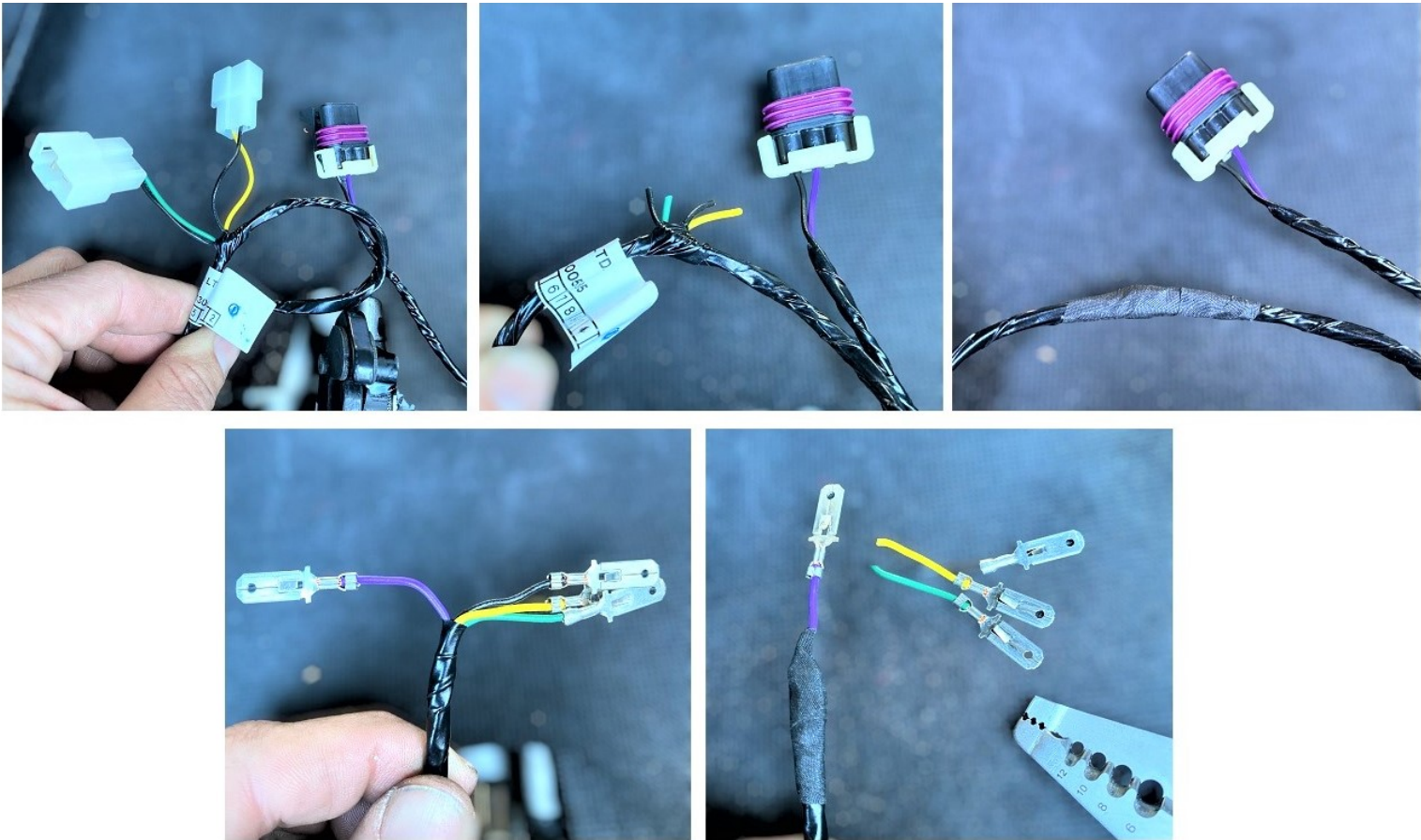
Remove the black plastic wire clip on the large ARB compressor wiring harness. Use a small pick and insert it into the wiring harness as shown below to remove wires from the plug. The smaller the pick the better. Wrap up the ends using the provided Tessa heat tape, leave a ~5" long tale on the end.





**13) Small Wire ARB Wiring Harness:**

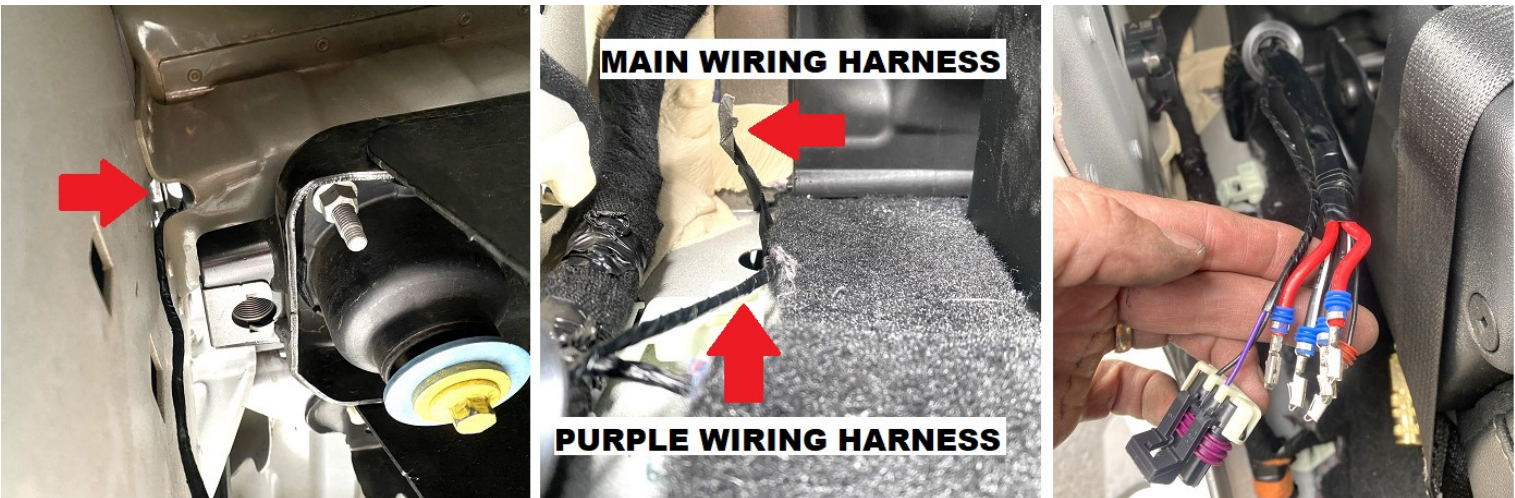
Uncoil the small wire ARB wiring harness. You will only be using the purple wire for this installation. All the other wires and connectors will be cut off and taped up using the supplied Tessa heat tape. Using the pictures below as a guide cut off all other plugs.



**14) Feeding Wires Through The Floor:**

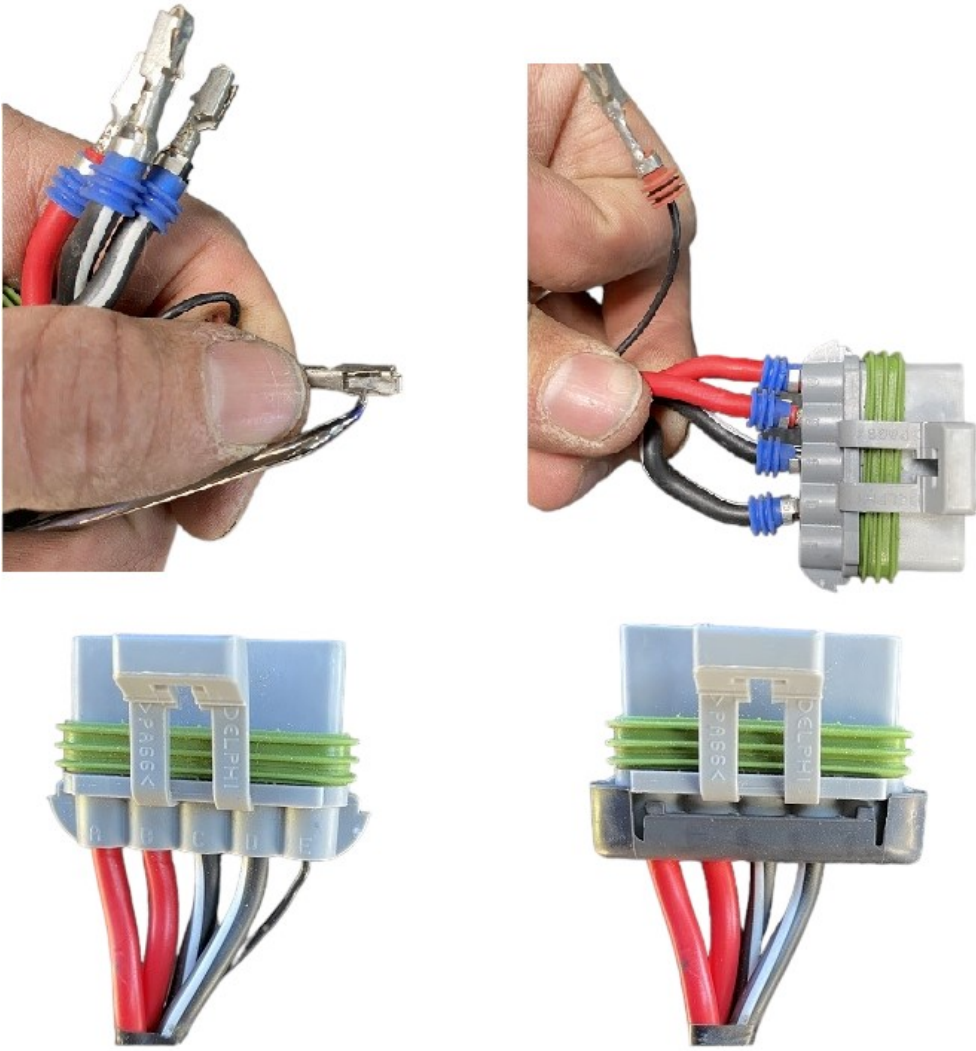
From the underside of the vehicle locate the hole exposed where the rubber grommet was removed, or where a hole was drilled depending upon your trucks configuration. From the top of the vehicle, insert the small purple wiring harness through the rubber grommet, then pass the wire through the exposed hole. From the bottom side of the vehicle install the larger wire loom through the exposed hole and then slide it through the grommet.

leave ~20" of wiring exposed into the cab of the truck, then re-install the rubber grommet.



**15) Reassemble Plug:**

Using the photos below reassemble the main ARB harness. **Note:** You will more than likely need to use a small pick to pull back the small metal tabs that hold the wire to the plastic connector. Install the wires one at a time in the same order as shown below, then install the black plastic wire clip.



**16) Interior Reassembly:**

Plug both wiring harnesses back into the ARB compressor as shown below. Check to make sure that the wiring harness is not pinched or being pulled too tight. Reinstall the plastic interior panels in the opposite order done in step #9.

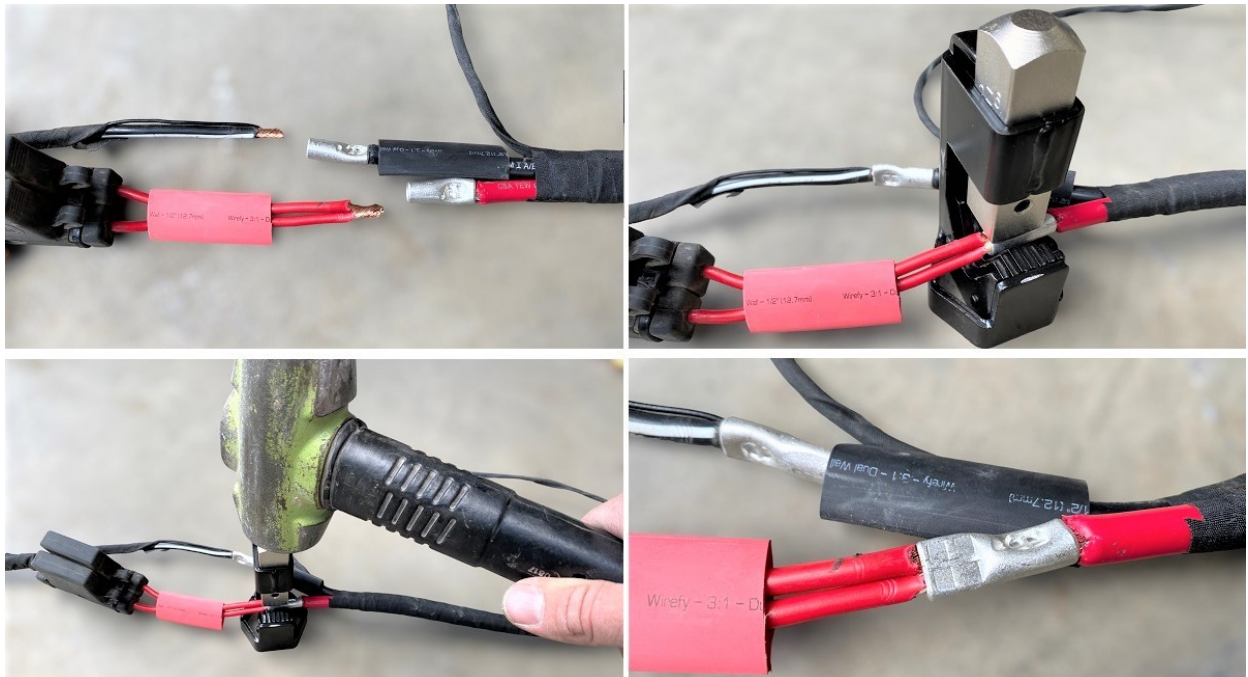


**17) Large Wire ARB Wiring Harness:**

The provided wiring harness has both the positive and negative wires staggered. This is to reduce the possibility of the wires coming in contact with each other and shorting out the vehicle. Using the provided harness as a template, cut down the ARB harness to match the offset and strip off the 3/8" of insulation off the black wires. Then twist the two red wires together, and the two black wire together. **Note: Be sure to install the provide 1/2" heat shrink tubing prior to crimping the terminal ends.**

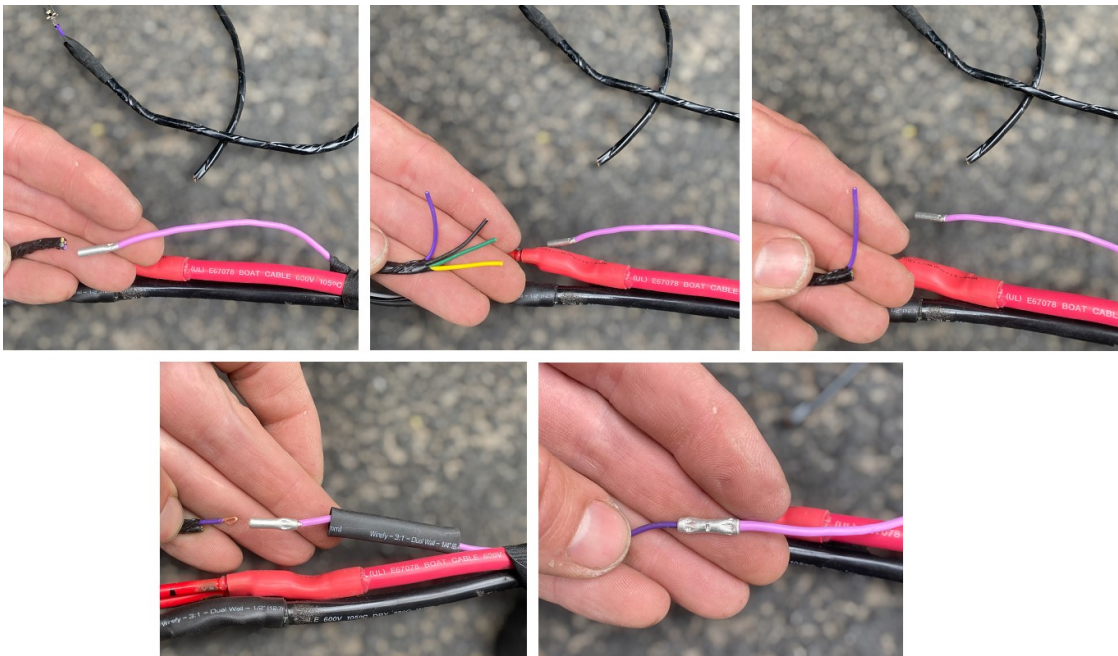
Using the provided lug crimper, place it on a solid surface, Insert the wires inside the butt connector. Hit the top of the crimping tool with a large hammer, forcefully.

Using a lighter, install the provided heat shrink tubing over the wires to prevent it from grounding out.



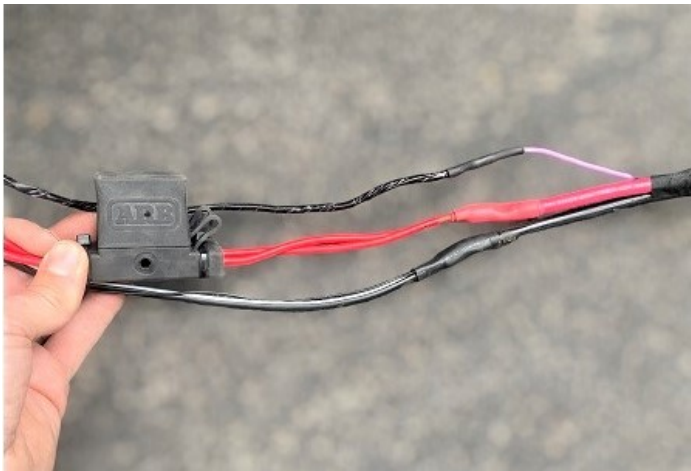
**18) Purple Signal Wire:**

The purple signal wire coming off the main ARB wiring harness will now be cut down to match up to the purple wire coming off the supplied wiring harness with this kit. Follow the pictures below. Using a lighter, install the provided heat shrink tubing over the wires to prevent it from grounding out.



### 19) Taping The Wiring Harness:

Using the provided tape, wrap up the wires, this includes the small purple wire as shown below.



### 20) Wiring Routing Up To The Battery:

Route the wiring harness behind the body mounts, then route the wiring between the inner fender well and the fire wall of the truck, up towards the battery on the passenger side of the vehicle. It's a bit tricky to show in the photos, however, route the wiring harness away from sharp edges and potential pinch points.

Using the provided zip ties secure the wiring done thus far to the side of the frame rail.



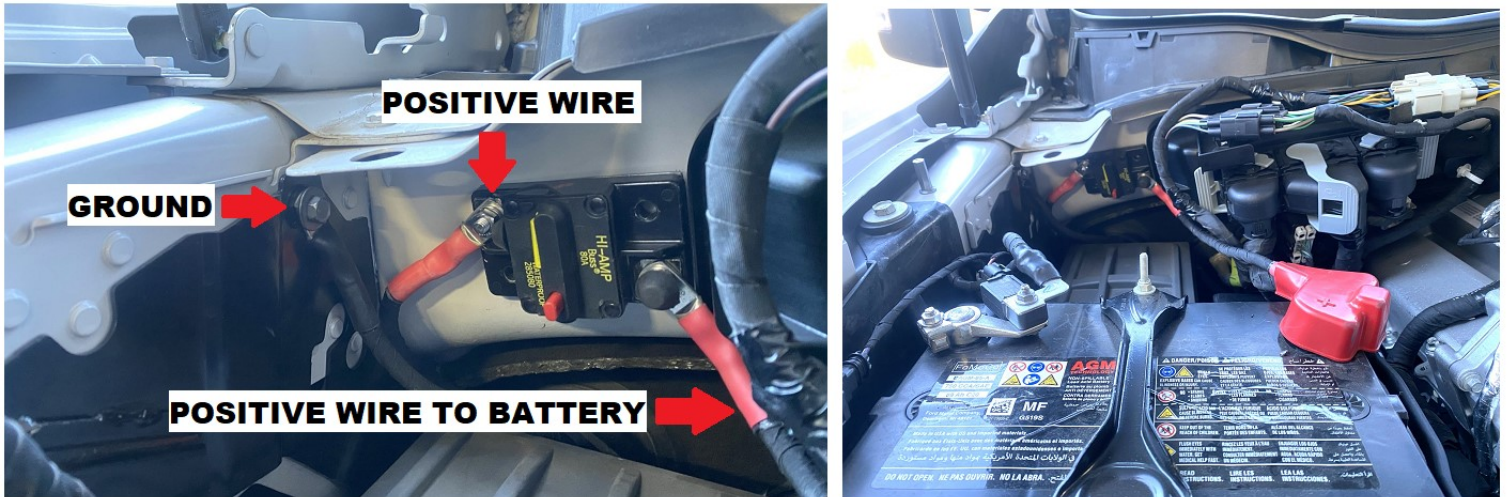
### 21) Mount The 80 Amp Fuse:

Using the supplied 3M adhesive pads, place two of them on the underside of the 80 amp fuse block. Clean all the excess dirt/oil from the mounting location shown in the 2<sup>nd</sup> photo.



## 22) Attach Wiring Harness and Battery Jumper Wire:

Attach the wires as shown below using a 10mm and 8 mm socket.



## 23) Connecting To Switch Panel Wires:

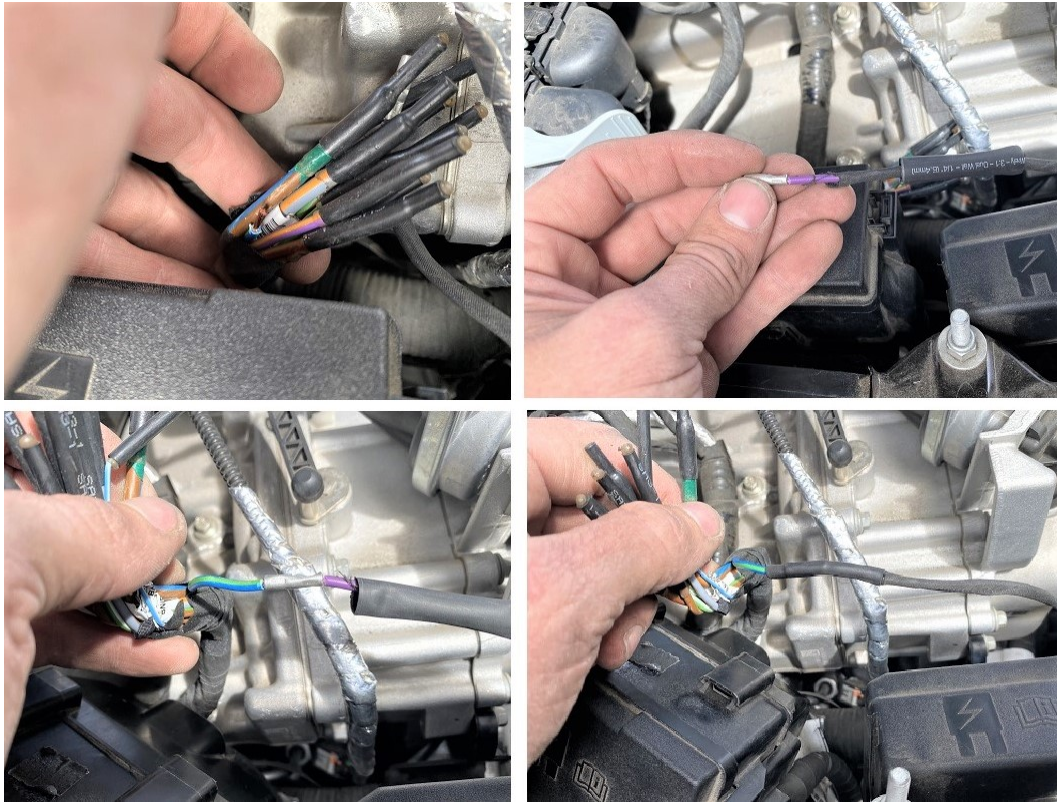
Determine which one of the wires you want to tap into to power your compressor. The purple (signal) wire uses 3 Amps. We recommend saving switch 5 & 6 for items that will require higher amperage. Unclip the plastic box by pushing in on the two tabs as shown by the red arrows below. This will free up a bit more room to gain access to the upfitter wiring.



## 24) Attaching Upfitter Switched Wires:

Uncoil the tape to the upfitter wiring. Select the wire you want to tap into for power, cut off the tip of the wire just past factory installed heat shrink tubing. Route the purple signal wire up to the switched wire, strip the end, attach the 1/4" heat shrink tubing and crimp both the purple signal wire and the switched wire. Once completed reinstall the plastic fuse block.

SWITCH #	AMP DRAW	2023 SUPERDUTY WIRE COLORS
1	25A	BROWN / GREEN TRACE
2	25A	VIOLET / ORANGE TRACE
3	25A	BLUE / GREEN TRACE
4	25A	GRAY / BROWN TRACE
5	40A	BROWN / YELLOW TRACE
6	40A	GRAY / ORANGE TRACE



## 25) Wrapping Up:

Turn the truck ignition on, then activate the upfitter switch. Once the compressor cycles on it should quit pumping and automatically turn off at ~95psi. If the compressor continues to cycle on and off, there is an air leak in the system. Using soapy water check for air leaks and double check your connections for both the brass air chucks as well as the push lock air lines.

Once all the air leaks are fixed, go through the entire wiring harness and securely attach the harness using the supplied zip ties. Keep the wiring away from any pinch points or hot engine parts.

Dirt Church Industries appreciates your order!

Questions during the assembly of this kit, we can be reached at [sales@dirtychurchindustries.com](mailto:sales@dirtychurchindustries.com).

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