Milwaukee Packout, Steel Folding / Detachable Table Installation Instructions



NOTE: If you did not purchase the steel table from us during your initial order, you will need to purchase this table directly from Harbor Freight PN 63470.

1) Install Bracket On Aluminum Rail Guides:

If you have the 2,3,or 4 drawer Packouts, consider our Rail Caps to help speed up the process and allow you to quickly remove the aluminum rails in the future.

Once you have selected which side of your box you want to install the table on, partially remove the aluminum rails, slide on brackets over each aluminum rail then reattach.

Lightly tighten the provided (4) $\frac{1}{4}$ " set screws. **NOTE:** You are threading into plastic so don't over tighten the fastener, lightly snug is plenty strong.





2) Install Folding Table Carriage Bolt Brackets:

Snap in the provided brackets as shown below, the raised portion of the provided bracket will sit towards the outside edge of the table as shown below in the 2^{nd} picture. Push in the (4) ¼" carriage bolts, they will align with features built into the brackets. Finger tighten the (4) serrated nuts, then install on your Packout box.



3) Final Assembly:

The carriage bolt brackets have a bit of side-toside adjustment, position them so the head of the carriage bolt can easily slide into the rail guide brackets. Then gently tighten with a 7/16" wrench.

With the table removed out of the 3D printed brackets, you can continue to tighten the carriage bolt to increase the amount of pressure it takes to remove the table from the 3D printed mounts. Tighten as necessary to the desired tension.



4) Weight Capacity:

We rate this table to safely hold 80lbs static loading when evenly distributed. Keep in mind that the 2,3 & 4 drawer boxes are not able to hold this much weight as there is not as much structural integrity as the lift-up lid style of boxes. At a certain point your box will tip over, or parts will break if improperly loaded, so please use caution.



Dirt Church Industries appreciates your order.

Please take the time to leave us a review.

Questions during the assembly of this kit, we can be reached at <u>sales@dirtchurchindustries.com</u>.

