# **Milwaukee Packout, Portaband Mounts Installation Instructions**



### 1) Install Set Screws:

Install the provided 1/4" set screws on the 3D printed brackets as shown below, don't let them protrude through the inside of the brackets. A total of (6) for 2829-20 band saw and (8) for 2429-20 band saw.









## 2) Install Brackets On Aluminum Rail Guides (If Needed):

For Portaband 2429-20 you will install the saw on the left-hand side of your Packout.

For Portaband 2829-20 you will install the saw on the right-hand side of your Packout, leaving  $\sim 2.5$ " between the brackets.

If you have the 2,3,or 4 drawer Packouts, use the provided Rail Cap to assist you in removing the aluminum rail. Aim your phone's camera on the QR code to watch a how-to installation video on YouTube.





Partially remove the aluminum rail, then slide on brackets and reattach.

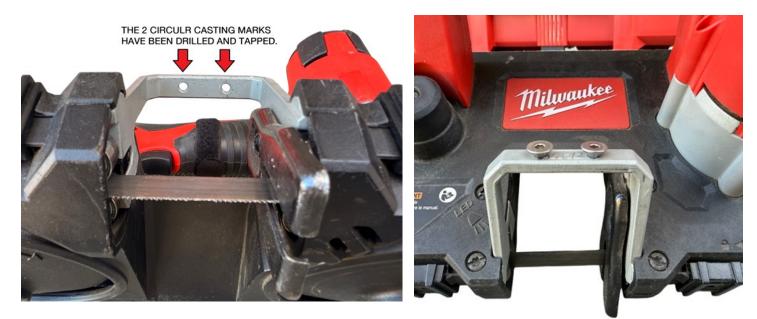
Lightly tighten the 1/4" set screws. **NOTE:** You are threading into plastic so don't overtighten the fastener, lightly snug is plenty strong.



### 3) Drill & Tap Milwaukee 2429-20 Bandsaw Only.

Using the provided drill bit, drill out the two circular casting marks on the saw as shown in the picture below. These two holes will then be tapped using the provided 10/24" tap.

Install the two provided 10/24" countersunk fasteners as shown below. Then install the Velcro strap on the handle. You can now install and uninstall your saw as needed.



### 4) Milwaukee Bandsaw 2829-20 Only:

Install the provided aluminum safety button detent bracket, by sliding it into the air vent then tightening the plastic bolt by hand. This will allow the saw to be operation by install the Velcro strap. You can now install and uninstall your saw as needed.

To view how to install and easily remove the saws, refer to the QR code below, skip to the 4:50 mark.



Dirt Church Industries appreciates your order.

If you need assistance or you have questions during the assembly of this kit, please reach out to us at <u>sales@dirtchurchindustries.com</u>.





