

Stacktech Folding Table Installation Instructions



For Steel Table Only, If you did not purchase the steel table from us during your initial order, you will need to purchase this table from Harbor Freight PN 63470.

1) Install Set Screws:

Install the provided $\frac{1}{4}$ " set screws into the bottom of the 3D printed brackets as shown below, don't let them protrude through the back of the bracket. Once you have selected your desired location, installed on your box and lightly tighten the set screw. Repeat this step for both brackets. **NOTE:** You are threading into plastic so don't over tighten the fastener, lightly snug is plenty strong.



2) For Bamboo Table Only, Assembly Carriage Bolts

Using the provided $\frac{1}{4}$ " carriage bolts and serrated nuts, install as shown, using a $\frac{7}{16}$ " socket. Align the square edge of the fastener so it is parallel with the bottom of the folding shelf bracket. Use a pair of pliers if necessary to ensure the bolt is in its proper position after tightening.



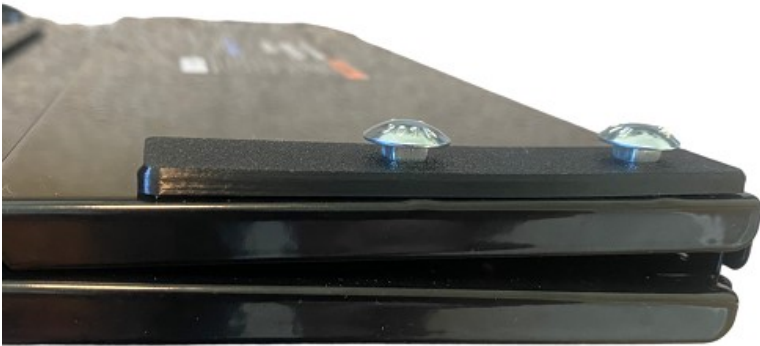
3) For Bamboo Table Only, Mark hole locations and drill:

Mark the 1st hole location 2.20" down from the top and .40" over from the sides. Using the folding shelf bracket as a template, mark the other 4 hole locations to be drilled. Use a 3/32" bit to drill a hole .25" deep. Then install the folding shelf brackets using the provided (6) Phillips screws.



4) **For Steel Table Only, Install Folding Table Carriage Bolt Brackets:**

Snap in the provided brackets as shown below, then push in the ¼" carriage bolts, they will align with features built into the brackets. Finger tighten the serrated nuts, then install on your StackTech box.



5) **Final Assembly:**

Install the folding shelf brackets as shown below and test for ease of use. With the table removed out of the mounts, you can continue to tighten the carriage bolt to increase the amount of pressure it takes to remove the table from the 3D printed mounts. Verify the square edge of the fastener is parallel with the edge of the table. Use a pair of pliers if necessary to ensure the bolt is in its proper position after tightening.

6) **Weight Capacity:**

We rate these tables to safely hold 80lbs static loading when evenly distributed. At a certain point your box will tip over, or parts will break if improperly loaded, so please use caution!



Dirt Church Industries appreciates your order.

Please take the time to leave us a review.

Questions during the assembly of this kit, we can be reached at sales@dirtychurchindustries.com.

